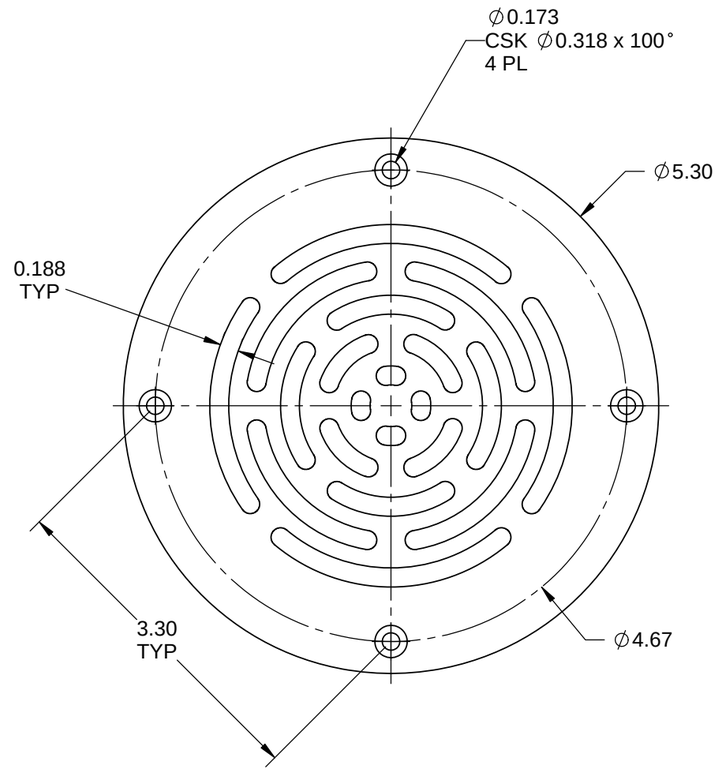

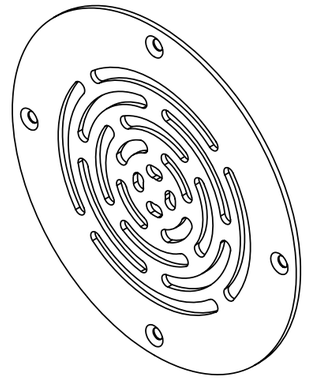

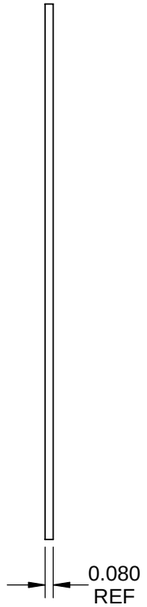

D4743-1 SPEAKER GRILL

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.080
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.13 lbs
8) CUT PART PER D4743-1 DXF.

PRELIMINARY ISSUE

12.11.13

REV.	DESCRIPTION	BY	DATE
PA1	NEW ISSUE	RF	12.11.13

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4743	REV. PA1
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE SPEAKER GRILL	SCALE NTS
DE APPR.			
DATE	12.11.13		

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